



Premier, Inc. (Nasdaq: PINC) is a healthcare performance improvement alliance of approximately 3,600 U.S. hospitals and 120,000 other providers.

Premier's mission is simple: *To improve the health of communities.*

Premier's award-winning environmental leadership platform – **GreenHealthy®** – includes our EPP (Environmentally Preferable Purchasing) program and our internal corporate-wide Yes to Green program. Premier is committed to working with our members to define what environmentally preferable purchasing (EPP) means and promote contracted suppliers with products that maximize *safety* and *environmental sustainability*. Premier is actively assisting members in identifying available environmentally preferable contracts and promoting conversion to safer, environmentally preferred products under contract.

Premier recognizes that its members want to eliminate chemicals of concern from the supply chain. The *Chemical Footprint Project (CFP)* provides an independent assessment solution to help track and encourage the use of safer chemicals. As a CFP signatory, and through the support of our individual members, our alliance can help accelerate the adoption of safer and environmentally sustainable chemicals by industry suppliers.



### **Premier member signatories of the Chemical Footprint Project (CFP)**

(For a complete list of CFP signatories, please visit: <https://www.chemicalfootprint.org/value/cfp-signatories>)

